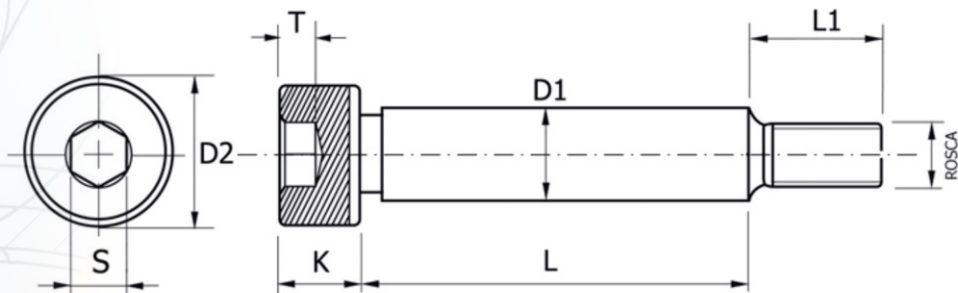


MATERIAL:	Aço SAE 4140
DUREZA:	40 ± 2 HRC
MEDIDAS COMERCIAIS:	Medidas marcadas com a cor cinza



	Nominal	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"
<b>D1</b>	Mín	6,25	7,84	9,42	12,60	15,77	18,95
	Máx	6,30	7,88	9,47	12,65	15,82	19,00
<b>D2</b>	Mín	9,07	10,64	13,79	18,52	21,67	24,82
	Máx	9,53	11,12	14,27	19,05	22,22	25,40
<b>ROSCA</b>		10-24	1/4"-20	5/16"-18	3/8"-16	1/2"-13	5/8"-11
<b>K</b>	Mín	4,49	5,31	6,10	7,67	9,27	12,45
	Máx	4,76	5,56	6,35	7,94	9,53	12,70
<b>L1</b>	Mín	9,03	10,62	12,20	15,37	18,55	21,72
	Máx	9,53	11,12	12,70	15,87	19,05	22,22
<b>S</b>	Nominal	3,18	3,97	4,76	6,35	7,94	9,53
<b>T</b>	Mín	2,39	2,97	3,58	4,77	5,94	7,14
<b>L ± 0,10</b>		Medidas Comerciais					
	3/8"						
	1/2"						
	3/4"						
	1"						
	1.1/4"						
	1.1/2"						
	1.3/4"						
	2"						
	2.1/4"						
	2.1/2"						
	3"						
	3.1/4"						
	3.1/2"						
	4"						